



Renewable Lubricants, Inc.

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Bio-SynXtra™ HD Plus SHP Motor Oil **SAE 5W40 (Low Ash)**

STABILIZED™
by Renewable Lubricants

"Biobased Lubricants that Perform Like Synthetics"

Advanced Heavy Duty for OEM Long Drain Performance

Bio-SynXtra™ Heavy Duty Plus Super High Performance SAE 5W40 is specially formulated to meet the requirements for EPA 2007 compliant diesel engines equipped with after treatment devices such as diesel oxidation catalysts and particulate filters that require low ash. This patented formulation contains the most advanced chemical technology available for heavy duty naturally aspirated, high performance turbocharged and supercharged diesel and gasoline engines that require API Service SJ, SL, SM, SN/CF, CF-4, CG-4, CH-4, CI-4, CI-4 Plus, CJ-4, and including: ACEA E7-04, ACEA E9-08-Issue 2, CAT ECF-1-A, ECF-2, ECF-3, VOLVO VDS-4, Mack EO-O Premium Plus, CUMMINS CES 20081, Detroit Diesel DDC 93K218, Renault Truck RLD-3. In addition, this product provides excellent performance for small cubic inch turbocharged and supercharged diesel and gas engines in passenger cars, sport utility vehicles, light duty trucks, and motor sport vehicles that recommend a SAE 5W40, 10W40, or 15W40.

Renewable Lubricants, Inc. formulates this lubricant to exceed most API requirements. RLI's patented chemistry is blended into the highest quality biobased and synthetic base stocks and provides extended engine life relative to other conventional oils without this proven chemistry. This premium quality additive technology has documented records of **excellent field performance** in terms of:

- Superior wear and corrosion protection in both conventional valve train and overhead cams
- Superior viscosity stability and low volatility reduces emissions
- High temperature thermal stability and provides unsurpassed soot control
- Superb protection from low temperature sludge and varnish formation
- Enhanced shear and oxidation stability
- Power-shift transmission performance for Cat TO-2, Allison C-3/C-4
- **Reserve alkalinity (10.3 TBN) combats acidic fuel sulfur and nitrates to meet OEM extended drain**

HIGH PERFORMANCE BENEFITS OF STABILIZED HOBS FORMULATIONS:

Stabilized HOBS produces a super high Viscosity Index (VI) that is higher than mineral and synthetic base oils (HOBS avg. 220 VI compared to mineral oil and synthetic at avg. 100 to 140VI), providing an exceptionally higher VI with less mechanical and thermal shear, reducing viscosity breakdown. In addition, HOBS provide superior friction reducing properties and have virtually no volatility comparing to mineral and synthetic base oils. Incorporating these high performance benefits provide a more energy conserving formulation that increases fuel economy and reduces emissions. (**Lubricity Enhanced Energy Conserving Formula**)

Since 1993, RLI's unique, first of their kind, Bio-Super High Performance Motor Oils have proven exceptional performance in the racing world, and they are the lubricants of choice for top performing world and national champions. These high performance racing oils have exceeded the performance of conventional petroleum based products and have shown performance equal to and better than synthetic formulas. Excellent performance has also been experienced from the heavy loads (3000 HP @ >9000 RPM) of IHRA Seven Time World Champion alcohol fueled dragster to the high-temperature, long-term endurance, championship, road racing. These specially formulated racing oils have been designed and tested to run in extreme conditions that would be expected with the motor sport, high performance engines. This high performance technology is also the key additive technology in this Bio-Synthetic HD Motor Oil.

This Heavy Duty Lubricant is formulated using the most advanced and newest API SM, SN/CJ-4 approved additives. While no formal engine oil license performance is implied or guaranteed in this formulation, (unlicensed formula) the key physical properties have been met as defined by SAE J300, and the formula passed the tests required for API and ILSAC base oil interchange. This biobased formulation is inherently biodegradable and is designed to reduce emissions over conventional formulas. (**Meets USDA BioPreferredSM**)

STABILIZED by Renewable Lubricants™ is RLI's trademark on their proprietary and patented anti-oxidant, anti-wear, and cold flow technology. High Oleic Base Stocks (HOBS) are biobased oils. This Stabilized technology allows the HOBS to perform as a high performance formula in high and low temperature applications, reducing oil thickening and deposits. US Patents: 5,990,055, 6,383,992, 6,534,454, Canada Patents: 2,498,812, 2,538,768, 2,609,756, Mexico Patents: 275,334, 308,832 with additional pending and Foreign Patents.™ Trademark of Renewable Lubricants, Inc. Copyright 1999 Renewable Lubricants, Inc.

<u>Availability F.O.B. Hartville, Ohio, USA</u>	<u>Quart</u>	<u>1 Gallon</u>	<u>5 Gallon Pail</u>	<u>Drum</u>	<u>Totes</u>	<u>Bulk</u>
Product Item #	85341	85343	85344	85346	85347	85349

Bio-SynXtra™ HD Plus SHP Motor Oil SAE 5W40

Proven Performance in Old and New Vehicles:

This patented biobased lubricant is formulated to meet and exceed the Original Equipment Manufactures (OEM) requirements and has proven to improve performance in new vehicles. In addition to newer vehicles, older vehicles with higher mileage and equipment with higher hours using conventional motor oils can also need a different lubricant that improves performance in these out of warranty machines. As the engine wears the lubrication film needs to be improved and the additive technology should also be increased to prevent additional wear and condition the seals for longer life. Unlike conventional motor oils, this patented biobased formula has special booster additives and superior viscosity stability that help improve engine life in new and old vehicles. The super high viscosity index is key to reduced fuel dilution, reduced wear, and improved fuel economy.

TYPICAL SPECIFICATIONS	METHOD	<u>SAE 5W40</u>
Viscosity @ 100°C	ASTM D-445	14.0
Viscosity @ 40°C	ASTM D-445	76.9
Viscosity Index	ASTM D-2270	190
Flash Point (COC)	ASTM D-92	230°C
Pour Point	ASTM D-97	-45
CCS @ -30°C, cp	ASTM-D-5293	5900
MRV-TP1 @ -35°C, cP	ASTM-D-4684	13,000
Yield Stress, Pa		None
HTHS @ 150° C, Apparent Viscosity, cP	ASTM-D-4683	>3.7
NOACK Volatility % max 1h at 250°C	NOACK	4.0
Total Base Number	ASTM D-2896	10.3
Sulfated Ash, % max	ASTM D-874	1.0
Phosphorus, % max	ASTM D-4951	0.12
Sulfur, % max	ASTM D-4951	0.4

Following are some of the organizations and companies who are using RLI's Bio-Engine Oils successfully:

Many USDA Facilities
U.S. Coast Guard
U.S. Army
National Aeronautics and Space Administration (NASA)
Pictured Rocks National Lakeshore
Sleepy Hollow State Park
Point Reyes National Seashore
Cape Cod National Seashore
Atkinson Contractors
Mark Thomas Racing
Volunteer Chevy
NOAA and the Great Lakes Region
Portage Area Regional Transit Authority (PARTA)